

Instant Glue *Colle Instantané*

METAL METAL



DIRECTIONS FOR USE

Clean and degrease parts to bond. Apply the glue to one part and fix two parts quickly. Spread acceptable pressure to ensure the glue increase into a thin film. Do not re-adjust until tolerable strength is accomplished.

STORAGE

Product must be kept in a cool and dry room at 10°C to 20°C.

SHELF LIFE

1 year in unopened packaging at +5°C / +27°C

SAFETY AND HANDLING

Consult Material Safety Data Sheet (MSDS) before use.

PHYSICAL PROPERTIES

Composition	Ethyl Cyanoacrylate
Viscosity (25°C -cps)	1000–1200
Gap to fill (Microns)	10–200
Temperature range (°C)	-50°C to +80°C

FIXTURE TIME

Steel	35–60 seconds
Aluminum	45–80 seconds
Zinc	35–90 seconds
PVC	35–90 seconds
ABS	25–50 seconds
NBR	5–10 seconds
Neoprene	5–10 seconds

